Attorney's Docket No.: <u>005950-740</u>

WHAT IS CLAIMED IS:

1. A process for the conversion of syngas using multiple Fischer-Tropsch reactors, the process comprising:

- a) reacting at least a portion of a first syngas, comprising at least about 2 vol% CO₂, in a first Fischer-Tropsch reactor to form a first hydrocarbonaceous product and a second syngas comprising at least about 2 vol% CO₂;
- b) mixing the second syngas with a H₂-containing stream to form an adjusted syngas;
- c) reacting at least a portion of the adjusted syngas in a second Fischer-Tropsch reactor to form a second hydrocarbonaceous product and a third syngas comprising a reduced amount of CO₂ than was present in the adjusted syngas; and
- d) blending at least a portion of the first and second hydrocarbonaceous products to obtain a blended hydrocarbonaceous product.
- 2. The process of claim 1, wherein the adjusted syngas has a molar ratio of H₂:(CO+CO₂) of at least about 1.0.
- 3. The process of claim 1, further comprising converting at least a portion of the blended hydrocarbonaceous product into at least one product selected from the group consisting of jet fuel, diesel fuel, lubricant base oil, naphtha, and combinations thereof.
- 4. The process of claim 1, further comprising recycling at least a portion of the third syngas so that the portion of the third syngas mixes with the first syngas to form a blended syngas.

- 5. The process of claim 1, wherein the first Fischer-Tropsch reactor is a reactor selected from the group consisting of a slurry bed reactor, a fixed bed reactor, a fluidized bed reactor and combinations thereof.
- 6. The process of claim 5, wherein the reactor is a slurry bed reactor comprising a Fischer-Tropsch catalyst that comprises cobalt.
- 7. The process of claim 1, wherein the second Fischer-Tropsch reactor comprises a catalyst, wherein the catalyst comprises iron.
- 8. The process of claim 1, wherein the adjusted syngas has a molar ratio of H₂:(CO+CO₂) of between about 1.0 and about 8.0.
- 9. The process of claim 1, wherein the second Fischer-Tropsch reactor is operated under conditions including a temperature between about 250°C and about 425°C and a pressure between about 1 atmosphere and about 20 atmospheres.
- 10. The process of claim 9, wherein the temperature is between about 300°C and about 360°C and the pressure is between about 10 atmospheres and about 18 atmospheres.
- 11. The process of claim 1, wherein CO₂ conversion in the second Fischer-Tropsch reactor is between about 10% and about 70%.
- 12. The process of claim 4, wherein a combination of the first syngas and third syngas comprises about 15% or less CO₂.
- 13. The process of claim 12, wherein the combination comprises about 10% or less CO₂.

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- 14. The process of claim 1, further comprising mixing the hydrogen-containing stream with the second syngas at least one of before, during or after the second syngas enters the second Fischer-Tropsch reactor.
- 15. The process of claim 1, further comprising forming the first syngas.
- 16. The process of claim 15, wherein the molar ratio of H₂:(CO+CO₂) is between about 1.0 and about 8.0.
- 17. A process for the conversion of syngas using multiple Fischer-Tropsch reactors, the process comprising:
 - a) forming a first syngas comprising at least about 2 vol% CO₂;
 - b) reacting at least a portion of the first syngas in a first Fischer-Tropsch reactor to form a first hydrocarbonaceous product and a second syngas comprising at least about 2 vol% CO₂;
 - c) mixing the second syngas with a H₂-containing stream to obtain an adjusted syngas having a molar ratio of H₂:(CO+CO₂) of between about 1.0 and about 8.0;
 - d) reacting at least a portion of the adjusted syngas in the second Fischer-Tropsch reactor to form a second hydrocarbonaceous product and a third syngas comprising a reduced amount of CO₂ than was present in the adjusted syngas;
 - e) blending at least a portion of the first and second hydrocarbonaceous products to produce a blended hydrocarbonaceous product; and
 - f) converting at least a portion of the blended hydrocarbonaceous product into at least one product selected from the group consisting of jet fuel, diesel fuel, lubricant base oil, naphtha, and combinations thereof.

- 18. A process for the conversion of syngas using multiple Fischer-Tropsch reactors, the process comprising:
 - a) reacting at least a portion of a blended syngas comprising a first syngas and containing at least about 2 vol% CO₂ in a first Fischer-Tropsch reactor to form a first hydrocarbonaceous product and a second syngas comprising at least about 2 vol% CO₂;
 - b) mixing the second syngas with a H₂-containing stream to form an adjusted syngas;
 - c) reacting at least a portion of the adjusted syngas in a second Fischer-Tropsch reactor to form a second hydrocarbonaceous product and a third syngas comprising a reduced amount of CO₂ than was present in the adjusted syngas;
 - d) blending at least a portion of the first and second hydrocarbonaceous products to obtain a blended hydrocarbonaceous product; and
 - e) recycling at least a portion of the third syngas to be mixed with the first syngas to form the blended syngas.

19. A Gas-to-Liquids facility comprising:

- a) a first Fischer-Tropsch reactor that reacts a least a portion of a first syngas, comprising at least about 2 vol% CO₂, to form a first hydrocarbonaceous product and a second syngas comprising at least about 2 vol% CO₂;
- b) a hydrogen source that provides hydrogen that mixes with the second syngas to form an adjusted syngas;
- c) a second Fischer-Tropsch reactor that reacts at least a portion of the adjusted syngas to form a second hydrocarbonaceous product and a third syngas comprising a reduced amount of CO₂ than was present in the adjusted syngas; and

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d) a blender that blends at least a portion of the first and second hydrocarbonaceous products to produce a blended hydrocarbonaceous product.

- 20. The facility of claim 19, wherein the first Fischer-Tropsch reactor is a reactor selected from the group consisting of a slurry bed reactor, a fixed bed reactor, a fluidized bed reactor and combinations thereof.
- 21. The facility of claim 20, wherein the reactor is a slurry bed reactor comprising a Fischer-Tropsch catalyst that comprises cobalt.
- 22. The facility of claim 19, wherein the hydrogen source comprises a hydrogen recovery system that recovers hydrogen from process streams using a recovery method selected from the group consisting of adsorption, absorption, cryogenic separation, membrane separation and combinations thereof.
- 23. The facility of claim 22, wherein the hydrogen source comprises a hydrogen recovery system that recovers hydrogen from steam reforming of methane.